



## Sheet Metal Drafting, Prepared in the Extension Division of the University of Wisconsin (Paperback)

By Ellsworth M Longfield

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*. This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1921 Excerpt: .the pattern are drawn 24 in. apart. A distance of  $\frac{1}{2}$  in-should be measured in from the top and the bottom fines. These lines will serve as center lines for the rivet holes of the hoops and slats. From Fig. 158 the distance from center to center of the  $\frac{1}{2}$ -inch edge of the single-rib slat is found to be  $\frac{1}{2}$  in. This will also be the distance between centers for rivet holes in the body. One-half of this distance, in., is placed on each side of every measuring fine in the stretchout. It should be indicated on the drawing that these are to be punched for 2 lb. rivets. Another line running horizontally through the center of the pattern should bear the same spacing for riveting the center of each slat. The rivet holes for the upper and lower hoops are located midway between measuring lines...



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